



JUST THE
PERFECT
DRUM FOR THE
NORTH AMERICAN
MARKET.



CONFORMS TO
US
DESIGN AND
DIMENSIONS

Core Plastech a fully owned subsidiary of Time Technoplast Ltd. Is setting up multiple manufacturing facilities in US to cater to the packaging requirements of the Chemical Industry, AG Chemical Industry, Food and other intermediate product categories.

Core Plastech shall be offering 55 gal US Tight Head drums, Open Head drums, and IBCs in different capacities. Specialised packaging like Barrier drum, Anti-Static drum, Dip tube dispensing system shall also be available.

TIME
TIME TECHNOPLAST LTD.

Time is a multinational innovative polymer product Company with manufacturing facilities in over 10 countries.

Company caters to business segments such as Industrial Packaging, Composite Products Solutions, Materials Handling, Infrastructure and Automotive products.

Time Industrial Packaging Division caters to the packaging requirements of the leading and reputed names in the Chemical and Allied Industries with its offering, including IBC Totes, PE Drums Tight Head and Open Top, Jerrycans and Plastic Pails / Buckets.

With the modern production facilities and stringent quality

control systems implemented across various units in the 10 countries it operates, the company operations delight customers with excellent product quality and service.

Company has huge experience, dealing with challenging packaging requirements across different user industries such as Textile Auxiliaries, Dyes & Dye Intermediates, Construction Chemicals, Speciality Chemicals, Agricultural Chemicals, Food Intermediates, Electronic Chemicals, & so on.

Company expands its presence in the US through **core** and has ambitious plans to set up multiple manufacturing facilities in a very short period.

TIME
PRESENCE



QUALITY CONTROL AND CERTIFICATIONS

Elaborate testing facilities are provided at every production facility in-house to ensure stringent testing of manufactured products both on-line and off-line. Products manufactured comply with UN Certification requirements. Different testing and statutory authorities have audited and tested Time Products and have accorded their approval across the different regions.



US DESIGN PE DRUMS

- ⊙ Standard US design and dimensions
- ⊙ Product range includes Tight Head and Open Head drums
- ⊙ Blow moulded one piece Tight Head Drums with no welds or joints, fitted with matching plugs for leakproof performance
- ⊙ Standard opening - 2" Buttress and 2" NPS and option of 2" double buttress fitting available
- ⊙ Flat top with extended `L' Ring for easier grip and better handling
- ⊙ Can be used for lifting by parrot beak lifter
- ⊙ Compatible tamper evident seal cap available
- ⊙ Excellent drop impact and stacking strength
- ⊙ Suited for export container stuffing
- ⊙ Venting arrangement optionally available
- ⊙ Conforms to UN standards
- ⊙ Post use, it can be cleaned and reconditioned, Reconditioner friendly

TECHPACK[®]
Technology driven Packaging



Extended
**TOP
L RING**

Flat
**TOP
SURFACE**

2" NPS /
Buttress
OPENING.

Flat bottom with
**POCKET AND
SUMP**

Tamper
Evident
SEALING

**ROLLING
HOOPS,**
protection
to labels

US
acclaimed
design with
better
stackability

OPEN HEAD DRUM



TECHNICAL SPECIFICATION

DIMENSIONS	MEASUREMENTS		
Type of Drum	55 Gal OH Drums without foot ring	55 Gal OH Drums with foot ring	55 Gal TH Drums
Total Height (±2%)	36.0" (914 mm)	35½" (904 mm)	34¾" (883 mm)
Outside Diameter (±2%)	23¼" (591 mm)	23¼" (591 mm)	23¼" (591 mm)
Mouth Opening (±2%)	20¼" (515 mm)	20¼" (515 mm)	2" NPS & Buttress
Opening in Lid (±2%)	<ul style="list-style-type: none"> Standard : 2" NPS & 3/4" NPS Options (I) - 2" NPS & 2" Buttress Option (II) - Plain Lid 		N/A
Weight (±3%)	23.5 lbs (10.6 Kgs)	23.5 lbs (10.6 Kgs)	21.5 lbs (9.8 Kgs)
UN marking	1H2 / Y 250 / S / ** / USA		1H1 / Y 1.9 / 150 / ** / USA
Colors	STD - Blue (Option - Natural, Black & White)		